

TCC INEOS GRENADIER BULLBAR SUITS INEOS GRENADIER 2023 ONWARDS



IMPORTANT – PLEASE READ FIRST

- This product requires a moderate to high level of fitting ability.
 - Inexperienced installers may find this task difficult.
 - To ensure your Bull bar performs and last as intended, please follow these care and maintenance tips
 - Ensure all components are properly adjusted and aligned during installation.
 - Torque all bolts and recheck after the first 1,000 km, then every 10,000 km.
 - Apply a protective lubricant like Lanolin to all exposed joints and moving parts.
 - Avoid exposure to salt water or salty environments.
 - Do not clean with harsh chemicals.
 - Do not overload the product or use it outside its intended purpose.
- Torque specs for this product = M14 – 122nm , M12 – 77nm , M10 – 44nm

If you believe a part is missing or you're unsure about a step, please contact our team for assistance.



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TOOLS REQUIRED:

- General metric socket set
- General metric spanner set
- Torx set
- Sharpie / marker
- Masking tape
- 12 volt wiring consumables and equipment (if unsure, seek the help of a professional)
- Zip ties
- Double sided tape

PARTS LIST:

- INEOS BULLBAR
- LEFT AND RIGHT 2MM STEEL UNDER TRAYS
- HARDWARE KIT
- 2X 5MM THICK RADIATOR MOUNT PLATES
- 2X ROADVISION ACCESSORY LIGHTS
- 2X INDICATORS

HARDWARE ITEMS:

- 6x m10x1.5x35 bolts
- 6x m10x1.5 nyloc nut
- 12x m10 gold washer
- 10x m5 button head bolt
- 10x m5 nyloc nut
- 20x m5 washers



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STEP 1: REMOVE FACTORY BUMPER



A. Remove the hoop starting with the grommets , pry out with a trim tool or carefully with a flat blade screw driver

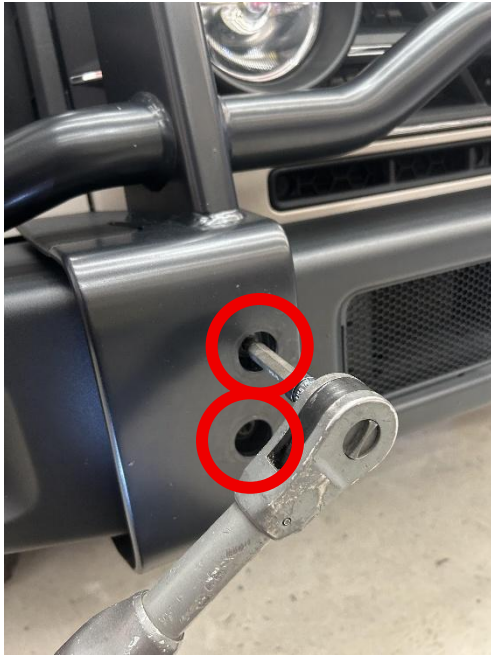


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B. With a T50 Torx bit remove the 3 bolts of each side of the hoop mount



C. Next remove the 2 T45 Torx bit bolts on the underside of the hoop mount on each side and remove the hoop



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D. remove both headlight frame with the 4 T30 Torx bits screws holding the black face



E. Remove both headlight surround with the 4 T30 Torx bit screws and pull forward to release the clips



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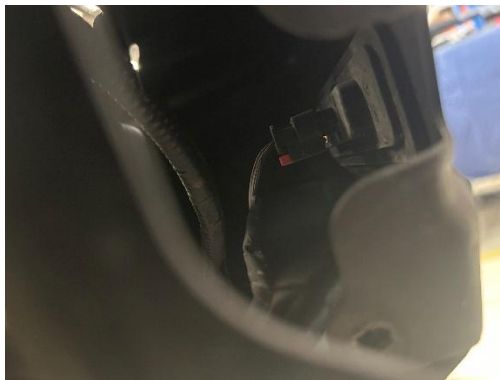
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F. remove the 5 t30 torx screws holding the inner wheel guard to the bumper on each side



G. Disconnect both side marker light



H. Disconnect the sensor harness plug under the RHS and unclip the cable tie mounts



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I. Remove the remaining 2 t30 screws below each headlight and any remaining clips or screws that may be holding the bumper on



J. Remove the bumper



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K. Remove the 3 bolts on each side holding small radiator , Remove the ducts off the small radiators and the 4 bolts on each side holding the factory crash member , do not discard the factory crash member bolts as these will be reused for mounting the bull bar



L. Remove the factory corner marker and the factory sensors and harness out of the bumper and place aside , note the positioning on each sensor to keep them in the same position when installing into the bull bar

Step 2 – pre wire the indicators (if unsure of this step please seek the help from a professional automotive electrician)



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Step 3 – prepare the bar

- A. Install all sensors into the bull bar back into the original positions (left , left centre , right centre , right)
- B. Run the sensor harness through the bar and connect to the appropriate sensors per plug
- C. Install the indicator if not installed and pre wire the indicator
- D. install the factory side markers into the bull bar with double sided tape
- E. Mount the under tray panel on each wing with the supplied m5 bolts

Step 4 – Install headlight surrounds back onto the car in the reverse steps above

Step 5 – Install the bar

- A. Place the radiator mounts onto the front mounting studs and behind the radiator bracket , bolt the bracket on using the supplied m10 bolts washers and nuts (use a clamp while tightening the bolts to ensure the radiator bracket is fully on the studs for the radiator)



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B. Lift the bull bar onto the front mounting studs and loosely install the factory mounting nuts to hold the bar in place

C. position the bar in the centre of the car by checking the left to right fitment to the body

If the bar is leaning forward place a shim under the 2 lower studs to correct it back

D. once happy with the fitment begin the progressively tighten all mounting nuts

E. connect the side markers on each side , indicators and sensor harness plug

F. Trim the inner wheel guards to suit the shape of the wing under tray panels



Install complete.



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