

TOYOTA LANDCRUISER 300 SERIES
BULL BAR 2021+
GX - GXL - VX - SAHARA





IMPORTANT – PLEASE READ FIRST

- This product requires a moderate level of fitting ability. Inexperienced installers may find this task difficult.
- The product must be installed in accordance with these instructions and the hardware supplied. If you believe a part is missing please contact our sales team
- If you're unsure about a step please contact our technical support team by completing a form via the QR code or via email.
- The installation may require specialized tools and or techniques, please review the specified tools and ensure you have access to general workshop equipment and supplies.
- This product shall not be used with any other vehicle, make or model apart from specified in these instructions.
- The installer should ensure correct fitment on the vehicle and adequate clearances.
- To ensure the longevity of the product the care and maintenance instructions must be followed.
- We recommend you lubricate any joints or seams with lanolin or a similar product
- Torque specifications for this product = M5 – 6Nm, M6 – 9Nm, M12 – 77Nm

CARE AND MAINTENANCE

- Ensure all components are properly adjusted and aligned during installation.
- **Torque all bolts and recheck after the first 1,000 km, then every 10,000 km.**
- Avoid exposure to salt water or salty environments.
- Do not clean with harsh chemicals.
- Do not overload the product or use it outside its intended purpose.



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1. PREPARING FOR INSTALL

1.1 REQUIRED TOOLS AND SAFETY

Ensure tools and equipment are ready

Tools	• Allen key set • Spanner set • Socket set • 12V wiring tools (soldering iron, solder, heat shrink , wire stripper, terminal connectors x 2 pairs, electrical tape, 2m 3mm automotive electrical twin core cable) • Automotive trim tool • Steel ruler • Marker pen or pencil • Stanley knife • Multitool • Chisel and hammer • File or sandpaper (Clean bumper cut edge)
Materials	• Double sided tape or adhesive • Masking tape (Optional) • Black spray paint (Optional) • Loctite • WD-40



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SAFETY

		
Hearing protection	Protective eyewear	Manual Handling
When using power tools hearing protection should be used, when cutting or drilling ensure eye protection is used. Ensure sufficient help when lifting barwork. Every attempt has been made to ensure powder coated and raw finish components are free of burrs and sharp edges, however handling parts with care is recommended.		

1.1 PARTS LIST

Check all parts are present before commencing installation



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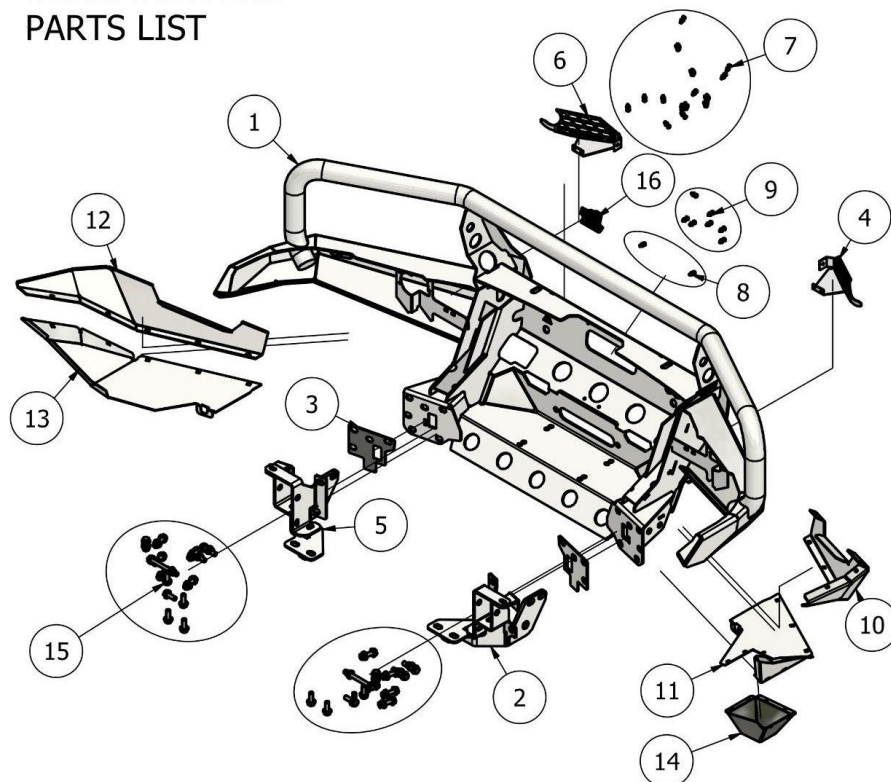
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LC300 BULL BAR FITTING INSTRUCTIONS

LC300 BULL BAR PARTS LIST



ITEM	QTY	PART NUMBER	ITEM	QTY	PART NUMBER
1	1	BULL BAR WITH INDICATORS	10	1	UNDER TRAY DS UPPER
2	1	MOUNT ASSEMBLY DS	11	1	UNDER TRAY DS LOWER
3	2	SPACER PLATE	12	1	UNDER TRAY PS UPPER
4	1	FOG LIGHT GRILL DS	13	1	UNDER TRAY PS LOWER
5	1	MOUNT ASSEMBLY PS	14	1	UNDER TRAY COVER DS
6	1	FOG LIGHT GRILL PS	15	1	LC300_MOUNTING KIT
7	1	UNDER TRAY FASTENER KIT	16	1	CAMERA RELOCATION KIT
8	1	NUMBER PLATE MOUNT KIT			
9	1	FOG LIGHT MOUNT KIT			

1.2 FASTENER PACK CONTENTS



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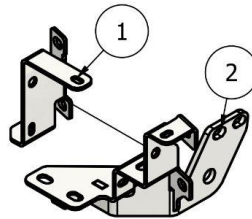
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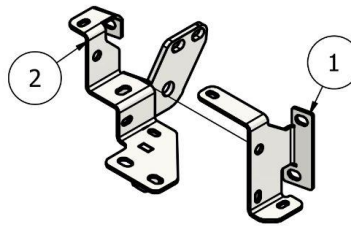
LC300 BULL BAR FITTING INSTRUCTIONS

Check fastener pack contents, contact TCC if items are absent

LC300 BULL BAR - MOUNTING COMPONENTS



MOUNT ASSEMBLY DRIVER SIDE PARTS LIST		
ITEM	PART NUMBER	DESCRIPTION
1	300 INNER CHASSIS BRACE DS	5MM FOLDED PART
2	LC300 TIE-DOWN ASSEMBLY DS	WELDED ASSEMBLY



MOUNT ASSEMBLY FOR DRIVERS SIDE AND PASSENGER SIDE
ARE MIRRORED BUT OTHERWISE IDENTICAL

MOUNT ASSEMBLY PASSENGER SIDE PARTS LIST		
ITEM	PART NUMBER	DESCRIPTION
1	300 INNER CHASSIS BRACE PS	5MM FOLDED PART
2	LC300 TIE-DOWN ASSEMBLY PS	WELDED ASSEMBLY

LC300 MOUNTING KIT PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	M12 x 1.25 x 50	GRADE 10.9 HEX BOLT ZINC
2	46	M12 LARGE WASHER	GOLD
3	18	NYLOC M12 x 1.25	ZINC
4	10	M12 x 1.25 x 45	Grade 8.8 HEX BOLT ZINC
5	12	M12 x 35 1.25mm	Grade 8.8 HEX BOLT ZINC
6	2	M12 x 1.25 x 110	Grade 8.8 HEX BOLT ZINC



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LC300 BULL BAR FITTING INSTRUCTIONS

LC300 BULL BAR - ADDITIONAL FASTENER KITS

CAMERA RELOCATION KIT PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	LC300 CAMERA BRACKET	FOLDED 1.2MM SS
3	4	NYLOC M6	SS
4	8	M6 SMALL WASHER	SS 12.2 x 6.5 x 1.2
5	4	M6 x 1 x 16 BHCS	SS BUTTON HEAD CAP

UNDERTRAY FASTENERS KIT PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	10	M5 CAGE NUT	M5 CAGE NUT
2	24	M5 x 0.8 x 20, SBHCS	BUTTON HEAD CAP ZINC
3	38	M5 WASHER	ZINC PLAIN WASHER
4	14	NYLOC M5	ZINC

NUMBER PLATE MOUNT KIT PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	M5 SMALL WASHER	ZINC METRIC WASHER
2	2	M5 x 0.8 x 20, SBHCS	BUTTON HEAD CAP ZINC
3	2	M5 NYLOC	ZINC

FOG LIGHT MOUNT KIT PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	28	M5 WASHER	ZINC PLAIN WASHER
2	14	M5 x 0.8 x 20, SBHCS	BUTTON HEAD CAP ZINC
3	14	NYLOC M5	ZINC



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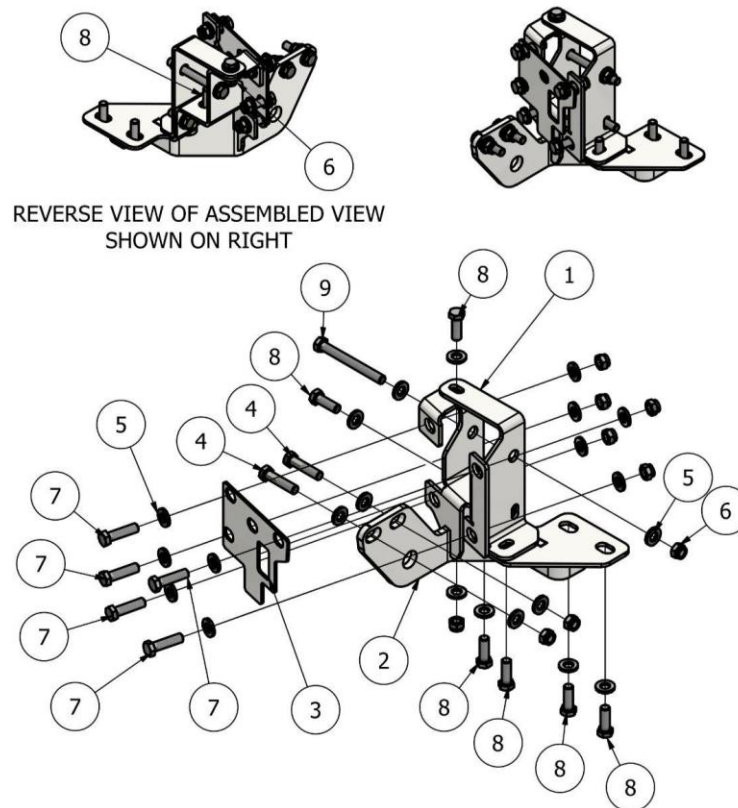
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LC300 BULL BAR FITTING INSTRUCTIONS

1.3 Mounting bracket arrangement

If required review the image below for the arrangement of the mounting brackets and the fasteners used for mounting (Drivers side shown)



LC300 MOUNTING COMPONENTS (TOTAL QTY FOR DS AND PS)			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	300 INNER CHASSIS BRACE (PS AND DS)	5M FOLDED BRACKET
2	2	RECOVERY WELDMENT (PS AND DS)	WELDED BRACKET
3	2	LC300_SPACER	3MM PLATE
4	4	M12 x 50 x 1.25	Grade 10.9 HEX BOLT ZINC
5	46	M12 LARGE WASHER	GOLD
6	18	NLYOC M12 x 1.25	ZINC
7	10	M12 x 45 x 1.25	Grade 8.8 HEX BOLT ZINC
8	12	M12 x 35 x 1.25	Grade 8.8 HEX BOLT ZINC
9	2	M12 110 x 1.25	Grade 8.8 HEX BOLT ZINC

2. PREPARE VEHICLE



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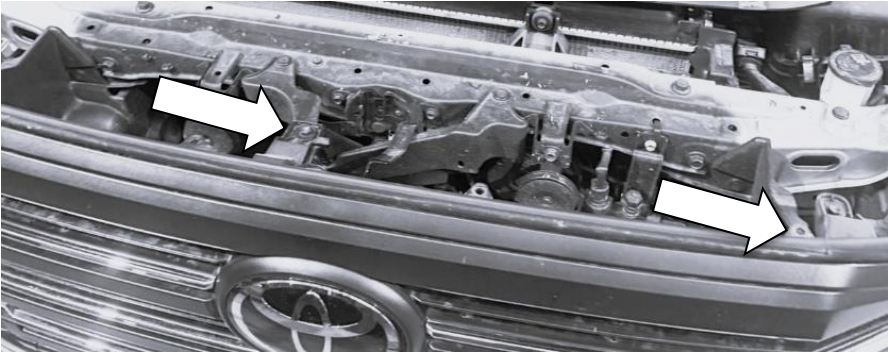
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LC300 BULL BAR FITTING INSTRUCTIONS

Remove factory bumper and grille

2.1	Remove trim clips and top radiator cowling and put aside with clips for re assembly.	
2.2	 Remove the three bolts retaining the grille.	
2.4	Underneath the front bumper, remove the two plastic covers and discard. Remove the four bolts (hidden from view) retaining the lower bumper and discard.	



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LC300 BULL BAR FITTING INSTRUCTIONS

2.3	1. Remove all of the fasteners in the wheel arch along the outer edge. 2. Carefully unclip the flares and place aside for re-assembly. Take care not to break or damage clips.	
2.4	Remove one scrivet per side and retain for re-fitment.	
2.5	Disconnect the plugs for the grille harness. On the LHS disconnect the washer bottle hose if fitted.	



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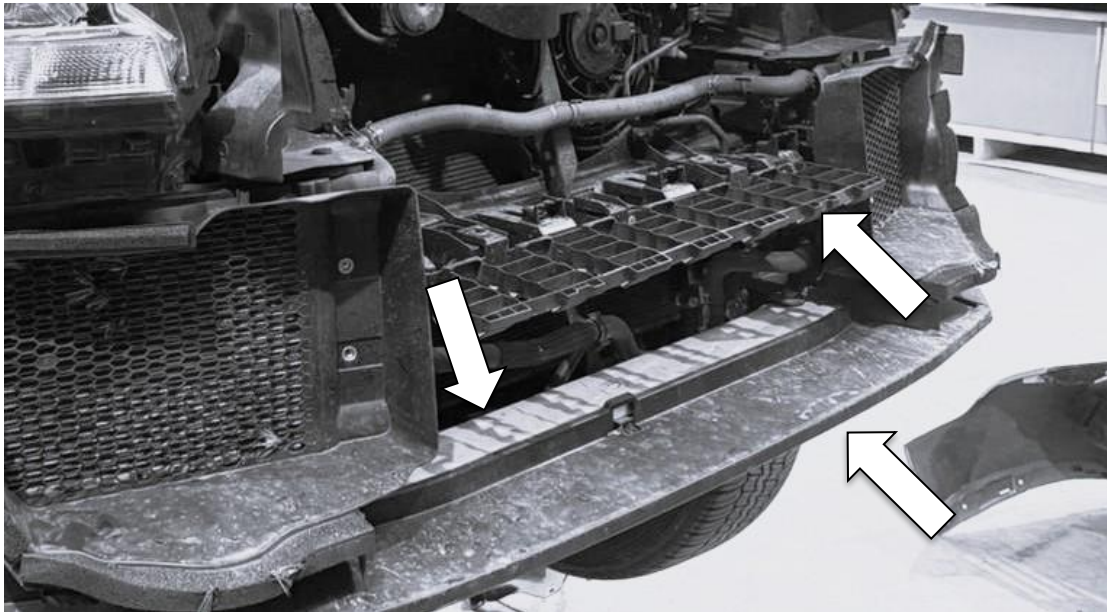
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2.6

Once all fasteners have been removed, carefully unclip the bumper and set aside on a soft surface.

**2.7**

Remove the lower plastic reinforcement cover.
Remove the centre grille support from the vehicle and discard.

Then remove the aluminium crash beam and discard.

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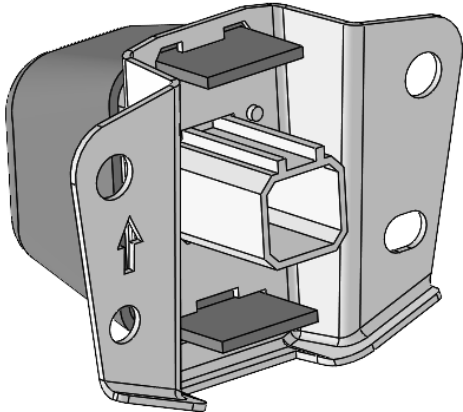
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LC300 BULL BAR FITTING INSTRUCTIONS

2.8	Remove the two shrouds for the intercoolers and discard.	
2.9	On each chassis end plate, remove the two nuts on the back face. Paint this area with suitable paint for corrosion resistance.	
2.10	Unplug the harness to the camera, remove the camera and bracket and place aside carefully.	



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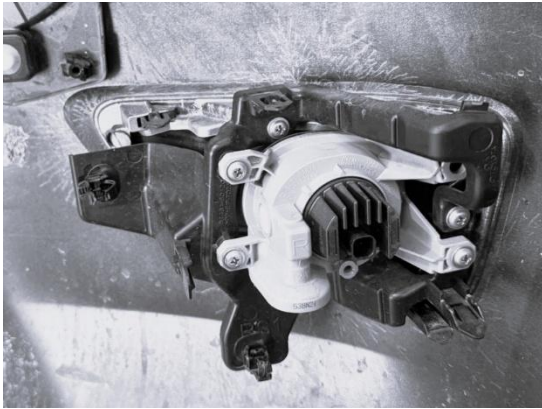
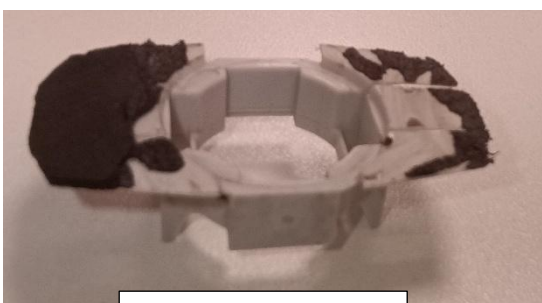
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LC300 BULL BAR FITTING INSTRUCTIONS

2.11	Unplug the Radar, Fog lights and Sensors, remove the bumper harness. Place aside for re-fitment. Remove both Fog lights, mask the lenses and paint the body black. Label the Sensor positions and remove. DO NOT DROP.	
2.12	Remove the outer bumper sections and place aside for re-fitment. Apply masking tape to the bumper and cut continuing the lower edge of the grille as shown. Debur any sharp edges and refit the grille to the vehicle.	
2.13	Remove the sensor housing from the plastic bumper using a pry tool. Clean the old tape off the sensors using a Stanley knife or similar. Discard cut off section of the bumper.	 GENERIC IMAGE



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2.14	Locate the headlight plug and identify the indicator signal wire. Using approximately 150mm of two core cable, splice them into indicator and ground. These can be terminated with connectors or hard wire into bull bar indicator lights.	
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3. Prepare Bull Bar

3.0	Apply double sided tape to the four sensor housings and fit to the bull bar in the correct orientation. Scuffing the powder coat lightly with sandpaper before applying the adhesive will improve adhesion.	
3.1	Install the parking sensors in the labeled locations.	



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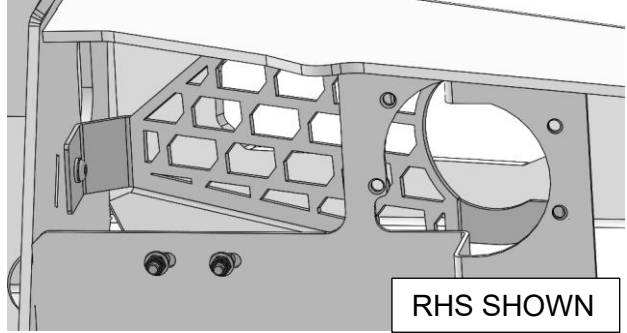
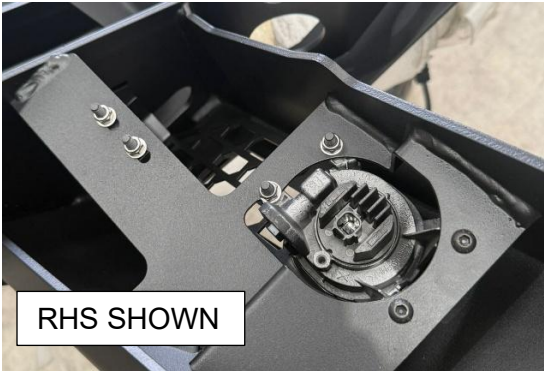
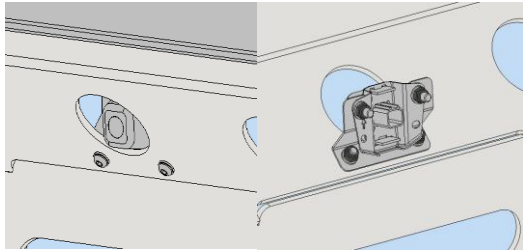
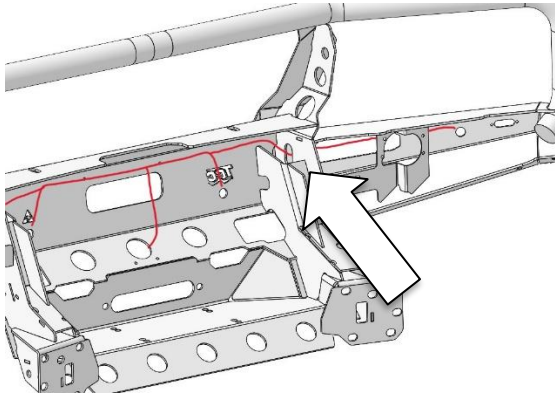
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LC300 BULL BAR FITTING INSTRUCTIONS

3.2	Insert the Fog light grille through the opening on the front of the bar and maneuver into place. Fasten with three M5x20 button heads, M5 washers and M5 Nyloc nuts. Repeat for LHS	 RHS SHOWN
3.3	Install both factory Fog lights with four M5x20 button heads, M5 washers and M5 Nyloc nuts as shown.	 RHS SHOWN
3.4	If applicable mount the front camera to the bar using the provided relocation mounting bracket and fasteners as shown.	
3.5	Route the harness on the bull bar as shown, aligning the middle sensors. The harness for the outermost parking sensors need to be extended by approximately 150mm. Take care to join the correct wires with the extension. Connect the sensors, camera and fog lights.	



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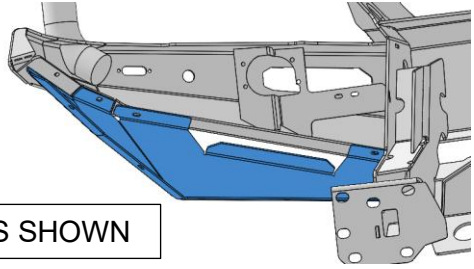
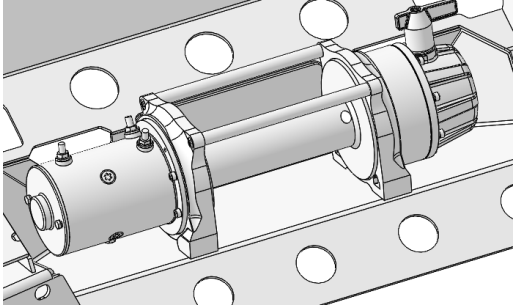
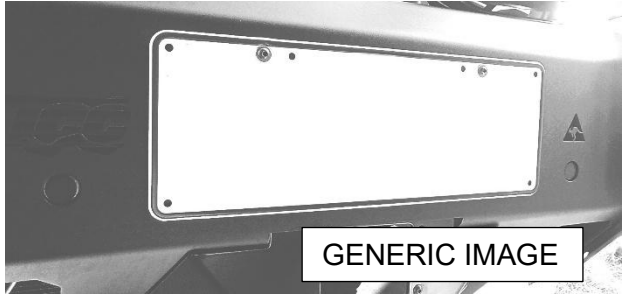
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LC300 BULL BAR FITTING INSTRUCTIONS

3.6	Fit the upper undertrays UNDER_TRAY_UPPER_PS and UNDER_TRAY_UPPER_DS onto the bull bar using the provided M5 fasteners.	 LHS SHOWN
3.7	At this point if applicable mount the winch and fairlead using direct front face mounting.	
3.8	Refit your number plate using the supplied fasteners in the NUMBER PLATE MOUNT KIT	 GENERIC IMAGE
3.9	If using connectors for the indicator light wiring add a corresponding connector now to the pigtails of the indicator light.	



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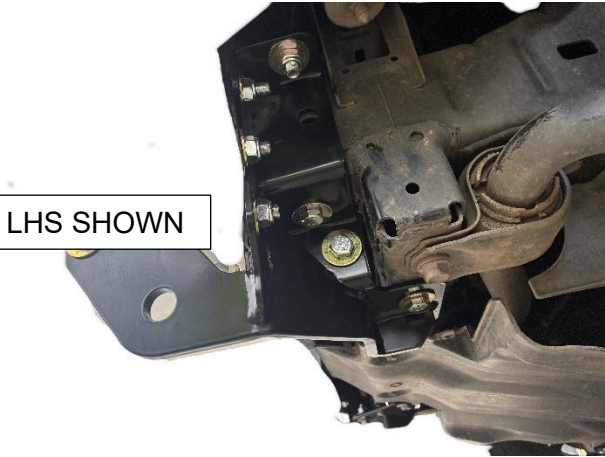
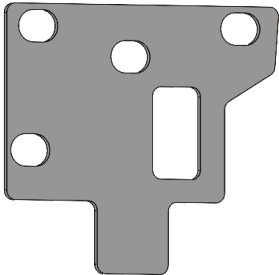
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4. Fit the Bull Bar

4.0	Fit 300 INNER CHASSIS BRACE and RECOVERY WELDMENT on both sides fit all mounting bolts aside from those on the front face. Fit all fasteners loosely , refer to the diagram in '1.3 Mounting bracket arrangement' for the position of the various bolts.	
4.1	Mount the bull bar with the spacers plates between the bar and chassis using M12 x 45 bolts, M12 washers and M12 Nylocs nuts.	
4.2	Once bar is in place with all fasteners loose as per diagram, tighten all fasteners to torque spec.	



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4.3

With the bar fastened and in place measure the gap between the bottom of the headlight and the top face of the bull bar to determine the bumper cut. The measurements should be taken every 50mm around the edge of the light and then translated onto the plastic bumper. Once complete the bumper should be cut to leave a 20mm gap from the bull bar. **HANDY TIP :** cut the bumper initially size for size as measured, install on the vehicle then using a ruler and marker trace the 20mm offset onto the bumper and then cut to the final size, mask the bumper with masking tape before marking or cutting. Cut with a multitool and deburr and file the cut edge. Refit the flares at this stage and cut as appropriate.

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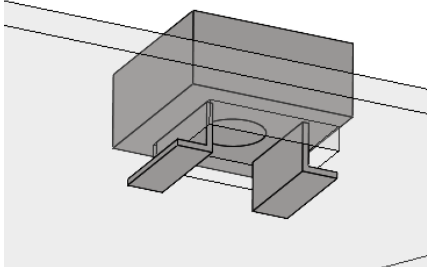
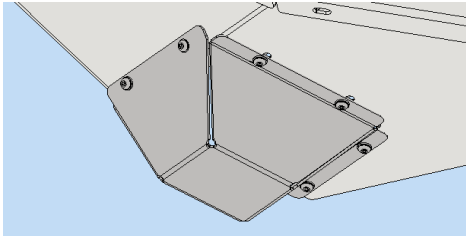
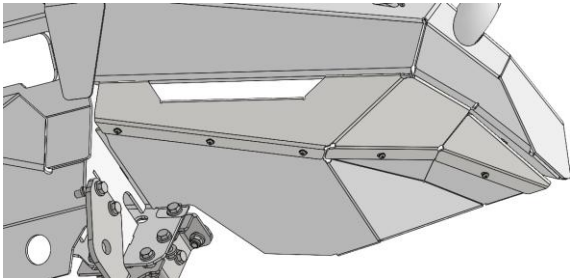
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5. Wire the Bull Bar

5.0	Wire the indicator lights into the extension prepared from the headlights. Plug in the Radar and reconnect the Harness to the vehicle.	
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6. Prepare and fit undertrays

6.1	Install the supplied M5 cage nuts into the lower undertrays (UNDER TRAY LOWER_ PS and _DS) by pressing the cages into the rectangular cutouts in the undertray .	
6.2	Fit the folded UNDERTRAY_COVER_DS cover to the cut out on the drivers side lower under tray using the provided fasteners.	
6.3	Loosely fit the undertrays to the Bull bar using the supplied M5 button head screws with washers. Repeat on other side	



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LC300 BULL BAR FITTING INSTRUCTIONS

6.4	Apply loctite to the M5 screws and fasten. DO NOT use power tools to avoid scratching the powdercoat finish.	
6.5	The wheel arch liners can now be trimmed to retainer by the Undertrays. The liner on the drivers side must be fitted to avoid damage to the intercooler pump, ensure clearance around the pump by cutting the two vertical slits in the liner either side of the pump and wedging the liner in this section on the outside of the undertray flange (the liner either side should be tucked inside the undertray)	
6.6	Test the light functions. Refit the radiator cowl.	



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7. Finish Installation

7.1	Fit the supplied vinyl compliance sticker inside the bull bar	THE CRUISER COMPANY 7 Production Way Pakenham Vic 3810 MODEL: TOYOTA 300 SERIES LANDCRUISER 2021 ONWARD BN: 262LC300 This product or its fixings must not be modified. No accessory or fitment shall project forward of this product's forward profile. Do not use this product on any motor vehicle for which it is not designed. When installed in accordance with instructions this front protection bar does not affect compliance to ADR69/00 and operation of the SRS Airbags.
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Congratulations 🎉

Thank you for choosing TCC and supporting Australian manufacturing !



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