



FITTING INSTRUCTIONS

TOYOTA 70 SERIES FACE-LIFT BULL BAR

2024 - PRESENT



IMPORTANT – PLEASE READ FIRST

- This product requires a moderate to high level of fitting ability.
 - Inexperienced installers may find this task difficult.
- To ensure your bull bar performs and lasts as intended, please follow these care and maintenance tips
 - Ensure all components are properly adjusted and aligned during installation.
 - Check all bolts after the first 1,000 km, then every 10,000 km.
 - Apply a protective lubricant like Lanolin to all exposed joints and moving parts.
 - Avoid exposure to salt water or salty environments.
 - Do not clean with harsh chemicals.
 - Do not overload the product or use it outside its intended purpose.

If you believe a part is missing or you're unsure about a step, please contact our team for assistance.



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1. Remove Factory Bumper or Existing Bull Bar

- 1.1 Remove the factory bumper or any existing bull bar back to the bare chassis.
- 1.2 Retain the factory M12x140 bolts, nuts, and washers for reinstallation.
- 1.3 Remove the factory fog light harness from the bumper and set it aside.

2. Vehicle Preparation

- 2.1 Remove the factory indicators located beside the headlights.
- 2.2 Undo the two side screws securing the lens, then carefully pull the lens out.
- 2.3 Unplug the light and set it aside.
- 2.4 Using a multimeter or test light, confirm the positive and negative wires.

Yellow = Positive

White = Negative

- 2.5 Once polarity is confirmed, splice into the wires — soldering and heat-shrink are recommended (alternatively, Scotch Locks may be used).
- 2.6 Add conduit and run the new indicator wires to the approximate location of the bull bar indicators, ensuring they are protected and routed clear of sharp edges or moving parts.
- 2.7 Plug the factory fog light harness back into the vehicle to confirm wire polarity.
- 2.8 Once verified, cut off the factory fog light plugs and solder the new fog light plugs to the factory loom.
- 2.9 If the factory bash plate is still fitted, Trim it as needed to clear the new bull bar.



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3. Prepare the Bull Bar

- **3.1 Install the supplied fog lights and indicators (if not pre-fitted).**
- **3.2 Run the factory fog light harness through the bull bar, ensuring the plug reaches the factory location on the driver's side.**
- **3.3 Install the fairlead, winch, and control box.**
- **3.4 Install the spotlights (these can also be fitted after mounting the bar if preferred).**



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4. Install the Bull Bar

- 4.1 Apply masking tape or paint protection film to the vehicle panels to prevent damage during installation.
- 4.2 With assistance, lift the bull bar — supporting it under the wing with one hand and the hoop with the other — and slide it onto the chassis rails.
- 4.3 Position the dog-leg mounts between the factory tie-down points on each side of the vehicle. If the tie-down points are bent inward, straighten them before proceeding.



- 4.4 Align the mounting holes and insert the factory M12x140 bolt through the vertical chassis mount hole, if factory bolt is no longer present use supplied m12x140 bolt. Loosely secure it using the factory nut and washer. This bolt passes through a self-shimming mount, which will pull down onto the chassis and raise the bar as it is tightened.
- 4.5 Loosely install all remaining M10x25 bolts into the captive nuts and the M12X35 with washers and nuts on the dog leg to the factory tie down point.



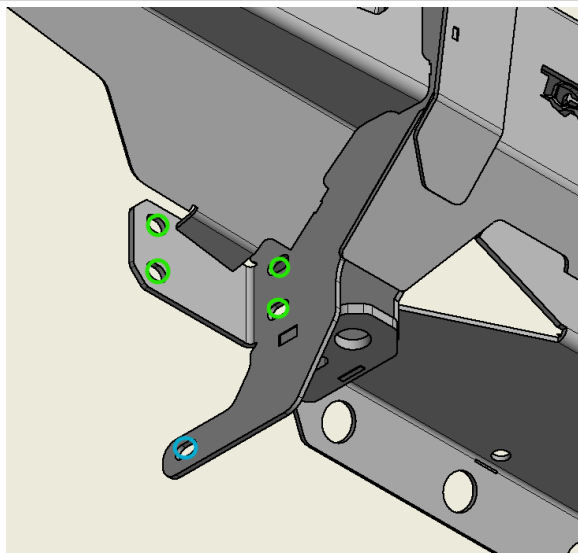
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- **4.6 Adjust the bar so that the gaps between the bar, body, and flares are even on both sides.**
- **4.7 Gradually tighten all bolts, checking alignment as you go.**
- **4.8 If gaps appear between the chassis rails and mounts, insert shims as required: loosen the bolts, insert the shim, and retighten.**
- **4.9 Once alignment is correct, torque all bolts to the following specifications:**
 - **M10 bolts: 44 Nm**
 - **M12 bolts: 77 Nm**

5. Final Wiring and Checks

- **5.1 Route the winch power cable to the battery or isolator.**
- **5.2 Connect the factory fog light harness.**
- **5.3 Connect the indicator wiring:**
 - **Bullet connectors are recommended for ease of use and availability.**
 - **Alternatively, use a waterproof connector if available.**
- **5.4 Ensure all wiring is properly protected and secured away from sharp edges, heat, and moving parts.**
- **5.5 Test all lights, indicators, and winch operation to confirm correct functionality.**
- **5.6 Install number plate onto the bar with the holes provided**



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