



FITTING INSTRUCTIONS

Toyota Landcruiser 78 Series Troopcarrier Side Steps

2007 - PRESENT



IMPORTANT – PLEASE READ FIRST

- ***This product requires a moderate to high level of fitting ability.***
- ***Inexperienced installers may find this task difficult.***
- ***Recommended 2 people for fitting***
- ***To ensure your side steps perform and last as intended, please follow these care and maintenance tips***
- ***Ensure all components are properly adjusted and aligned during installation.***
- ***Check all bolts after the first 1,000 km, then every 10,000 km.***
- ***Apply a protective lubricant like Lanolin to all exposed joints and moving parts.***
- ***Avoid exposure to salt water or salty environments.***
- ***Do not clean with harsh chemicals.***
- ***Do not overload the product or use it outside its intended purpose.***

If you believe a part is missing or you're unsure about a step, please contact our team for assistance.



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STEP 1 – REMOVE EXISTING SIDE STEPS

1.1 Remove the factory or aftermarket side steps from the vehicle.

NOTE : FACTORY SIDE STEPS ARE MOUNTED TO THE BODY OF THE VEHICLE

1.2 Reinstall the factory bolts into the captive nuts in the body.

This helps prevent water and dirt from entering the body cavities.

STEP 2 – INSTALL TREAD PLATES

2.1 Apply Sikaflex (or a similar adhesive) to the underside of each tread plate.

This is the most important part of the step, as it prevents rattling and ensures a secure long-term bond.

2.2 Carefully position the tread plates onto the side steps.

2.3 Secure the tread plates using the supplied M8 stainless steel button head bolts.

STEP 3 – POSITION & INSTALL SIDE STEPS

3.1 With assistance from a second person, lift the side step into place against the chassis.

3.2 Install the centre mount bolts into the existing captive nuts to temporarily hold the step in position.



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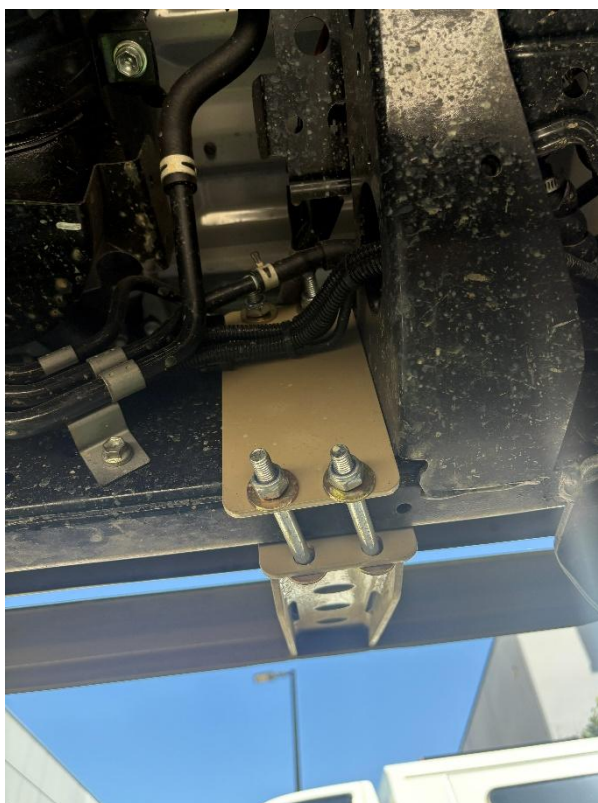
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**3.3 Slide the backing plate between the brake lines and the chassis.
if needed remove the mount holding the hard lines in place**



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3.4 Install 4 x M10 x 100mm bolts and tighten them to a snug fit.

3.5 Install the remaining centre mount bolts into the captive nuts.

3.6 For any holes without captive nuts, use the supplied “nuts on sticks”.

Alternatively, if you have the tools, you may use a rivnut.

STEP 4 – ALIGN THE SIDE STEP

4.1 Adjust and align the side step so it sits parallel and level with the vehicle body.



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STEP 5 – INSTALL FRONT MOUNT

5.1 Drill two 10mm holes into the body mount for the front mounting leg.

leg has slight up and down movement , ensure enough space is left on the inside of the body mount to clear the internal gusset



5.2 Apply automotive paint to the drilled areas to prevent rust.



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5.3 Install the nut and bolts into the front mount and tighten.



STEP 6 – FINAL TIGHTENING

6.1 Return to the centre and rear mounting bolts and fully tighten all hardware.

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