

THE CRUISER COMPANY

NISSAN Y62 PATROL S5

BULL BAR

Installation instructions



IMPORTANT – PLEASE READ FIRST

- This product requires a moderate level of fitting ability. Inexperienced installers may find this task difficult.
- The product must be installed in accordance with these instructions and the hardware supplied. If you believe a part is missing, please contact our sales team.
- If you're unsure about a step, please contact our technical support team by completing a form via the QR code or via email.
- The installation may require specialised tools and/or techniques. Please review the specified tools and ensure you have access to general workshop equipment and supplies.
- This product must not be used with any vehicle make or model other than the one specified in these instructions.
- The installer should ensure correct fitment on the vehicle and adequate clearances.
- To ensure the longevity of the product, the care and maintenance instructions must be followed.
- We recommend lubricating any joints or seams with lanolin or a similar product.
- Torque specifications for this product: M5 – 6 Nm, M6 – 9 Nm, M10 8.8 – 31 Nm, M12 10.9 – 75 Nm, M14 – 122 Nm, M16 machine pin – 150 Nm.

CARE AND MAINTENANCE

- Ensure all components are properly adjusted and aligned during installation.
- **Torque all bolts and recheck after the first 1,000 km, then every 10,000 km.**
- Avoid exposure to salt water or salty environments.
- Do not clean with harsh chemicals.
- Do not overload the product or use it outside its intended purpose.



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1. PREPARING FOR INSTALL

1.1 REQUIRED TOOLS AND SAFETY

Ensure tools and equipment are ready

Tools	• Allen key set • Spanner set • Socket set • 12V wiring tools (soldering iron, solder, heat shrink, wire stripper, terminal connectors x 2 pairs, electrical tape, 2m 3mm automotive electrical twin core cable) • Automotive trim tool • Steel ruler • Marker pen or pencil • Die-grinder • Multitool
Materials	• Black spray paint • Loctite • WD-40

SAFETY

		
Hearing protection	Protective eyewear	Manual Handling
When using power tools, hearing protection should be worn. When cutting or drilling, ensure eye protection is used. Ensure sufficient assistance is available when lifting bar work. Every attempt has been made to ensure powder-coated and raw-finish components are free of burrs and sharp edges; however, handling parts with care is recommended.		



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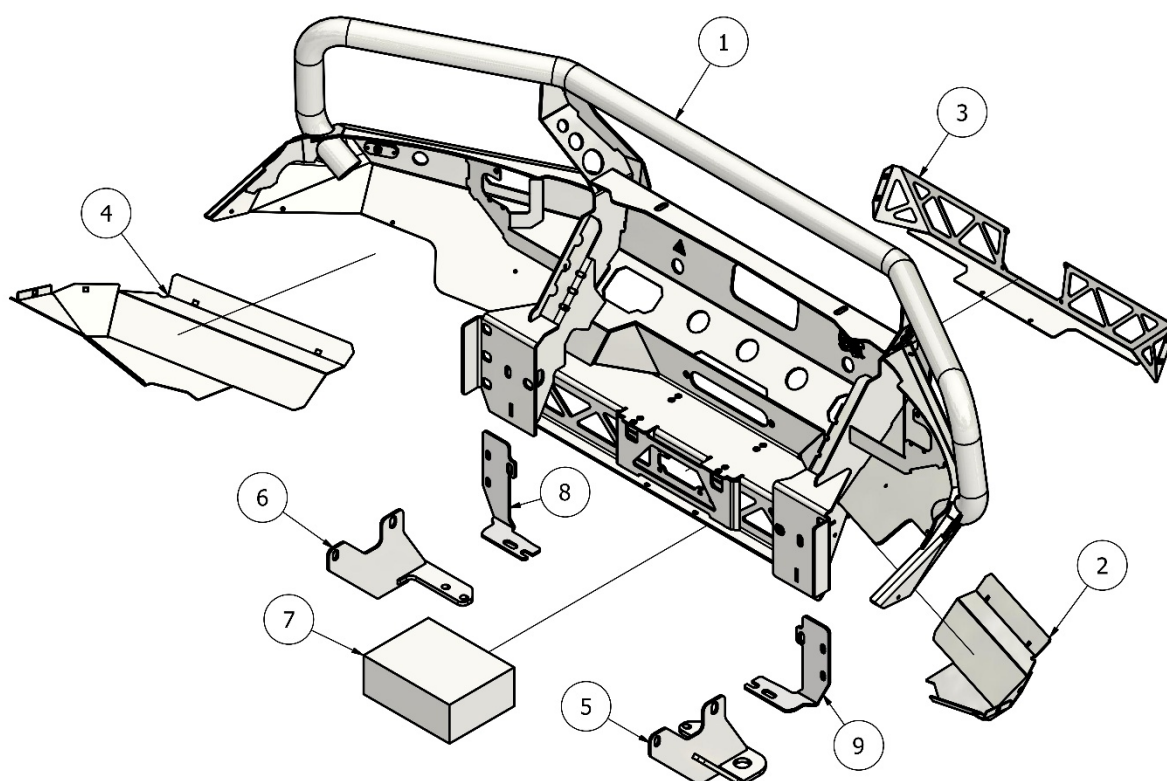
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1.2 PARTS LIST

Check all parts are present before commencing installation

NISSAN Y62 BULL BAR PARTS LIST



PARTS LIST			PARTS LIST		
ITEM	QTY	PART NUMBER	ITEM	QTY	PART NUMBER
1	1	BULL BAR WITH INDICATORS	6	1	Y62_TIE_DOWN_ASSEMBLY_PS
2	1	Y62 UNDERTRAY_P2	7	1	Y62 HARDWARE BOX
3	1	Y62 CENTRE UNDER TRAY_P2	8	1	BRC-P001L
4	1	Y62 UNDERTRAY_P2_PS	9	1	BRC-P001R
5	1	Y62_TIE_DOWN_ASSEMBLY_DS			



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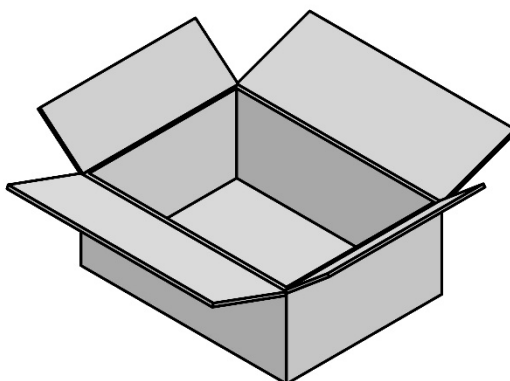
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1.3 HARDWARE BOX CONTENTS

Check that the hardware box contains the following kits and familiarise yourself with the contents of each kit. Contact TCC if any items are absent.

Y62 HARDWARE BOX CONTENTS		
QTY	PART NUMBER	DESCRIPTION
1	FBUNI-001	GENERAL NUMBER PLATE AND UNDERTRAY FASTENERS
2	WASHER ASSEMBLY	STANDARD WASHER ASSEMBLY
1	Y62_UT_FASTENER_KIT	ADDITIONAL UNDERTRAY FASTENERS Y62 SPECIFIC
1	Y62_SENSOR_KIT	PARKING AND RADAR SENSOR COMPONENTS
1	Y62_FOG_MOUNT_KIT	FASTENERS FOR RELOCATING FACTORY FOG LIGHTS
1	Y62_BAR_MOUNT_KIT	FASTENERS AND COMPONENTS FOR MOUNTING BAR



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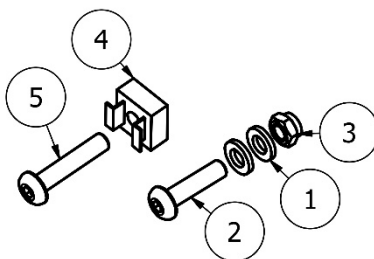
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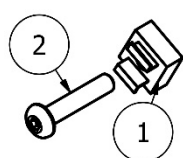
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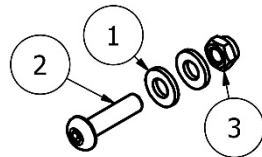
FBUNI-001 - PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	M5 SMALL WASHER	ZINC
2	2	M5 x 0.8 x 20, SBHCS	ZINC
3	2	M5 NYLOC	ZINC
4	8	M5 CAGE_NUT	M5 CAGE NUT
5	8	M5 BHSCSx0.8x25	BLACK FINISH



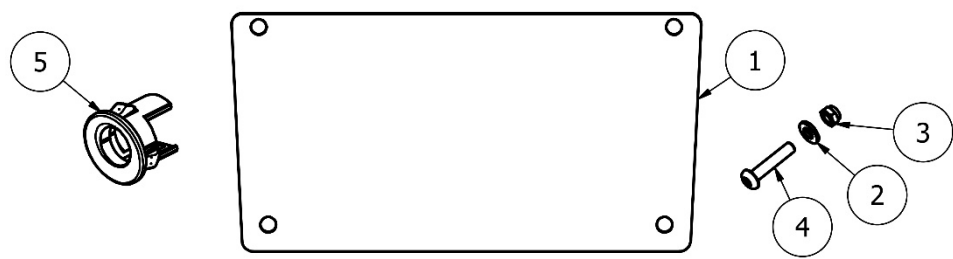
Y62_UT_FASTENER_KIT - PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	M5 CAGE_NUT	M5 CAGE NUT
2	4	M5 BHSCSx0.8x25	BLACK FINISH

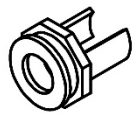


Y62_FOG_MOUNT_KIT - PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	12	M5 WASHER	ZINC
2	6	M5 x 0.8 x 20, SBHCS	ZINC
3	6	M5 NYLOC	ZINC



Y62_SENSOR_KIT - PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	Y62_Radar_Cover	BLACK ACRYLIC
2	4	M5 WASHER	ZINC
3	4	M5 NYLOC	ZINC
4	4	M5 BHSCSx0.8x25	BLACK FINISH
5	4	SBXX3	SENSOR HOUSING





AN ALTERNATE SENSOR HOUSING WITH LOCKING SCREW MAY BE SUPPLIED, USE IN PLACE OF PUSH FIT HOUSING

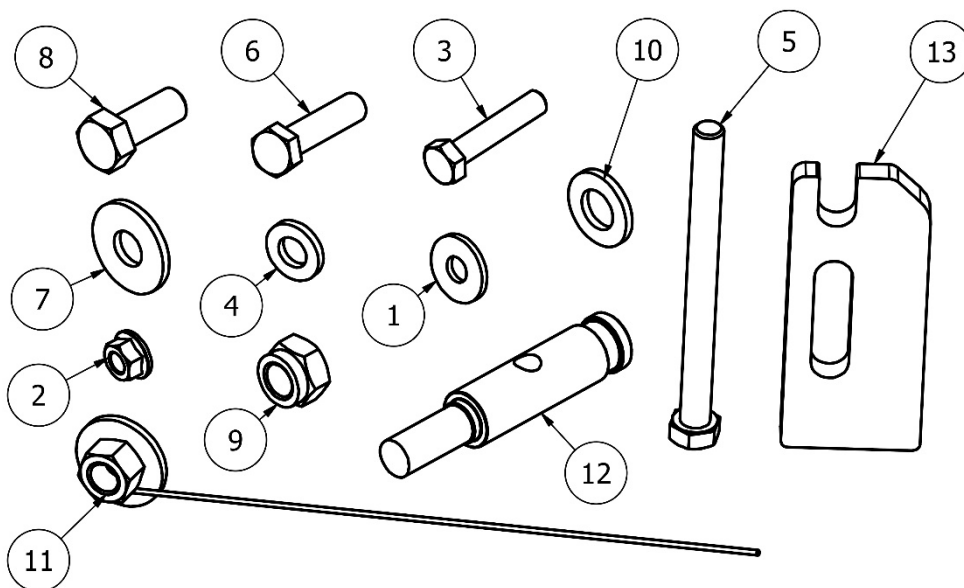


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Y62_BAR_MOUNT_KIT - PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION
1	8	M10 WASHER	28 X 10.9 X 2.8 GOLD HIGH TENSILE
2	8	M10 X 1.25 SER FL NUT GOLD	SERATED FLANGE NUT GOLD
3	8	M10 X 50 X 1.25 ZP	8.8 HEX BOLT ZINC
4	6	M12 LARGE WASHER	GOLD HIGH TENSILE
5	2	M12 x 1.25 x 140	10.9 HEX BOLT ZINC
6	4	M12 x 1.25 x 50	10.9 HEX BOLT ZINC
7	2	M14 WASHER	HIGH TENSILE ZINC
8	2	M14 x 1.5 x 35	10.9 HEX BOLT ZINC
9	2	M16 NYLOC	ZINC
10	2	M16 WASHER	HIGH TENSILE ZINC
11	2	NSUNI-101	M14 NUT STICK WITH WASHER 300MM
12	2	Y62 CHASSIS PIN_P2	MACHINED AND COATED
13	2	PACKER_PLATE_001 V2	10MM MS PACKER



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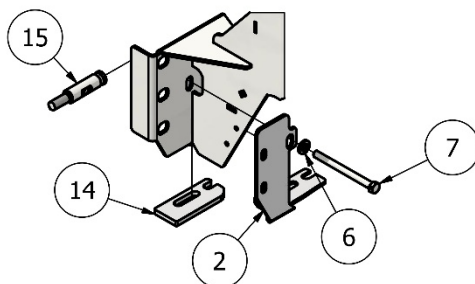
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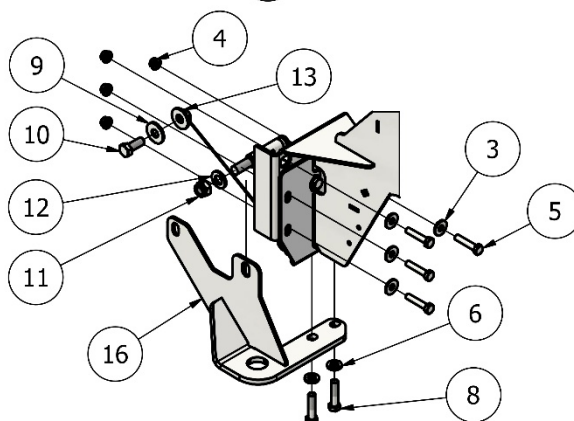
1.4 Mounting bracket arrangement

Review the image below for the bar mounting and tie-down assembly arrangement, including the fasteners used. Driver's side shown.

STEP 1



STEP 2



Y62 MOUNTING ARRANGEMENT - PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	BRC-P001L	5MM COVER PLATE PS
2	1	BRC-P001R	5MM COVER PLATE DS
3	8	M10 WASHER	28 X 10.9 X 2.8 GOLD HIGH TENSILE
4	8	M10 X 1.25 SER FL NUT GOLD	SERATED FLANGE NUT GOLD
5	8	M10 X 50 X 1.25 ZP	8.8 HEX BOLT ZINC
6	6	M12 LARGE WASHER	GOLD HIGH TENSILE
7	2	M12 x 1.25 x 140	10.9 HEX BOLT ZINC
8	4	M12 x 1.25 x 50	10.9 HEX BOLT ZINC
9	4	M14 WASHER	HIGH TENSILE ZINC
10	2	M14 x 1.5 x 35	10.9 HEX BOLT ZINC
11	2	M16 NYLOC	ZINC
12	2	M16 WASHER	HIGH TENSILE ZINC
13	2	NSUNI-101	M14 NUT STICK WITH WASHER
14	2	PACKER_PLATE_001 V2	10MM PACKER PLATE
15	2	Y62 CHASSIS PIN_P2	MACHINED AND COATED
16	1	Y62_TIE_DOWN_ASSEMBLY_DS	DRIVERS SIDE BRACKET
17	1	Y62_TIE_DOWN_ASSEMBLY_PS	PASSENGER SIDE BRACKET

DRIVERS SIDE SHOWN - PARTS LIST IS FOR BOTH DRIVER SIDE AND PASSENGER SIDE.
ITEMS 1 AND 17 ARE NOT SHOWN IN IMAGES ABOVE



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2. PREPARE VEHICLE

2.1	Lift the bonnet and remove the trim clips fastening the top radiator cowling. Set the cowling and clips aside for reassembly. Remove the fastening bolts at the top of the grille.	
2.2	With the cowling removed, reach into the cavity between the radiator and the grille and remove the plastic clips retaining the bottom and sides of the grille. From the front of the wheel arch, working toward the underside of the vehicle, remove all clips, bolts and components retaining the plastic bumper using a trim tool and spanners as required.	
2.3	Using a trim removal tool, carefully release the small infill panel around each headlight. These panels are fastened to the main plastic bumper.	



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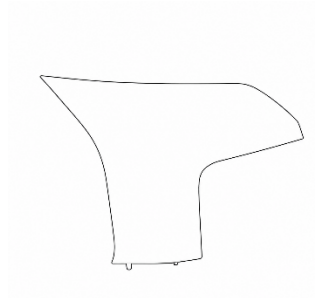
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2.4	Once all fasteners have been removed, carefully remove the bumper from the centre. With the aid of another person, disconnect the sensor harness and the headlight washer hose. Kink the washer hose line and temporarily zip-tie the kink. Place the bumper on a soft surface.	
2.5	Separate the headlight infill panels from the bumper by removing the retaining bolts.	



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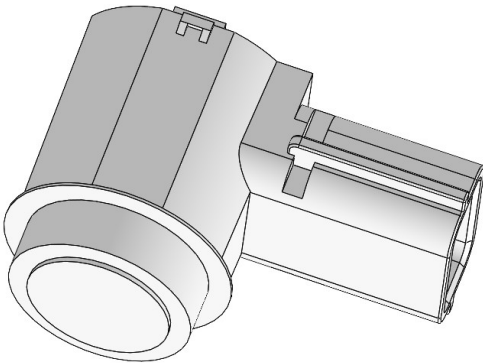
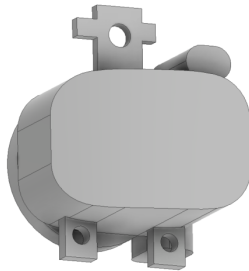
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2.6	Clip the separated infill panels back into place on the vehicle (image has bull bar fitted).	
2.7	Mark the parking sensor positions and orientation, then remove the sensors from the mounts. Handle sensors with care and do not drop. Remove the sensor harness from the plastic bumper and set aside.	
2.8	Unbolt the factory fog lights from the bumper so they can be refitted in the bull bar. Disconnect the washer jet hose assembly from the washer jets in the bumper and remove the assembly from the bumper.	
2.9	Unclip the grille from the plastic bumper and discard the disassembled bumper.	



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2.10



Trim the removed grille. Mark the bottom corners as shown, with the horizontal cut just above the lowest plastic chrome grille fin and the vertical line aligned parallel with the edge of the chrome section. As shown in the image above, the reference point to cut from is 125 mm from the edge of the grille along the edge aligned with the ruler. From this point, make the horizontal cut and vertical cut along the line marked by the ruler. Cut carefully with a multitool. The cut is hidden once the bull bar is fitted, so visually matching the cut with the photo will be sufficient.



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2.11	
	Remove the crash beam from the chassis mount on the vehicle, as well as the plastic trim between the crash beam and air deflector. The air deflector bracket, identified with the longer arrow above, will need to be modified before the end sections of the bracket are refitted.
2.12	Once the air deflector has been removed, modify it as shown on the right. Remove the material in the centre of the bracket and retain the two end mount sections shown. 



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2.13	Paint the exposed raw metal surfaces on the brackets with suitable black spray paint.	
2.14	Remount the brackets on the vehicle using the removed fasteners.	
2.15	Detach the plastic trim underneath the headlights, this is screwed from underneath.	



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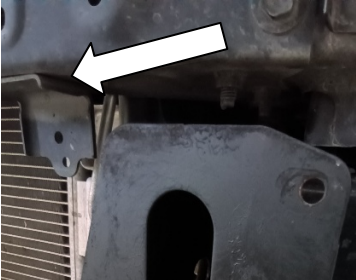
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2.16	Unbolt the radar module from the vehicle and place it in a safe location before refitting. DO NOT DROP the radar module; take care when handling.	
2.17	Identify the 4-wire connector on the rear of the headlamps when viewed from inside the engine bay. With the hazard lights switched on, disconnect this connector and use a test light to identify the indicator power and ground cables. Mark the cables and check each side independently. Turn off the vehicle and disconnect power. Gently pull back the cable sheath and solder 300 mm of twin-core automotive wire to the identified signal wires. Use crimp connectors, or preferred connectors, to terminate the extension ready to connect the bull bar indicators. Fit the matching connector terminals to the bull bar indicator leads.	 
2.18	Prepare the mounting faceplate by removing the four M10 studs. Remove the studs by gently tapping the ends from alternating directions until they break free. Remove each stud from the back of the faceplate and paint the exposed steel with suitable black spray paint. On both sides, flatten the outside lip of the small bracket shown.	 



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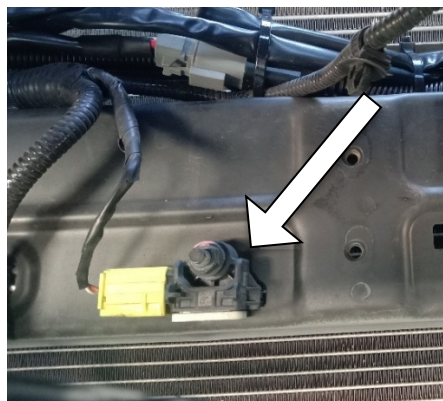
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2.19

The vehicle sensor identified in the upper image and the top right may need to be relocated if fitting a winch. If required, remove the sensor from the stud in the cross member and relocate it to the neighbouring stud as shown in the image on the bottom right. The original stud may need to be removed to fit a winch to the bull bar.



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2.20	Refit the trimmed grille on the vehicle, replacing the removed fasteners (do not replace top radiator cowling yet as access during the bar fitment is helpful)	
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3. Prepare Bull Bar

3.1	 The parking sensor loom needs to be extended for the two outermost sensors fitted in the bull bar. Extend the loom by approximately 150 mm using suitable wire for each cable. Solder each joint and apply heat shrink at each end. Verify the exact extension length by checking the loom on the bull bar and confirming the distances between sensor locations before modifying the loom.
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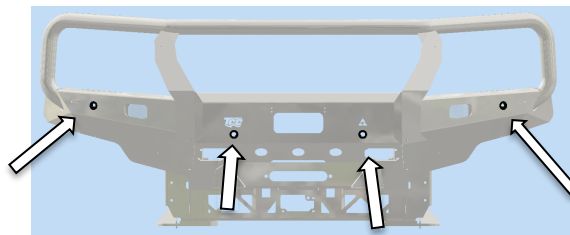
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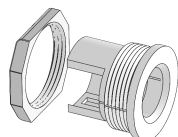
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FOR RETAINER WITH LOCKING NUT.



Fit the retainers to the centre locations on the bull bar in the correct orientation. Loosely fit the retaining nuts, insert both sensors then tighten the retaining nut.

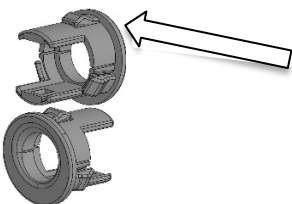
The outer retainers are timed when fitted, see reference picture below showing 10° for an example.

The RHS is rotated 20° anticlockwise when seated.

The LHS is rotated 20° clockwise when seated.

FOR PUSH IN RETAINERS.

3.2



TOP LOCATION TAB
BOTH RETAINERS
SHOWN
WITH TOP POSITION UP.

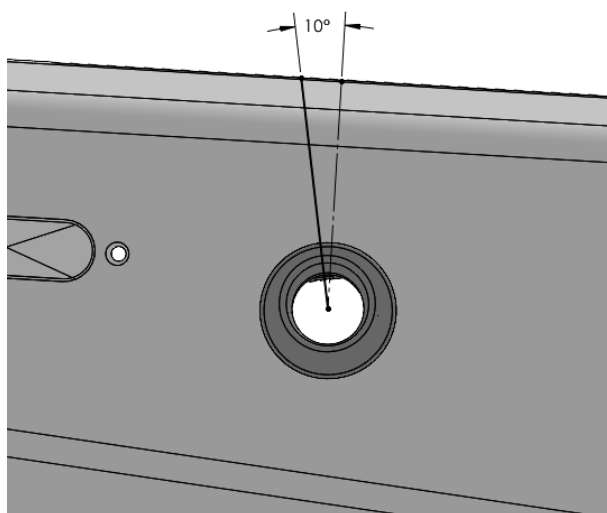
Push retainers into the two centre holes ensuring TOP is up.

Insert the two centre sensors in the correct orientation.

The outer retainers are timed when fitted.

The RHS is rotated 10° anticlockwise when seated.

The LHS is rotated 10° clockwise when seated.



RHS SHOWN



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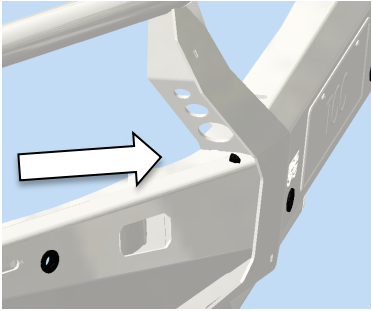
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3.3	Install the factory fog lights removed from the bumper into the bull bar using the supplied fastener kit. The fog lights sit in front of the mounting bracket behind the cutout, as shown in the image. Refit the modified parking sensor loom.	
3.4	Insert the washer jet from the washer assembly kit into the bull bar. The hole is next to the upright, hidden behind the cover strap. Insert the jet from the outside of the bull bar and fasten the nut on the inside. Once in place, connect the tube section with the check valve from the washer assembly to the washer jet barb.	



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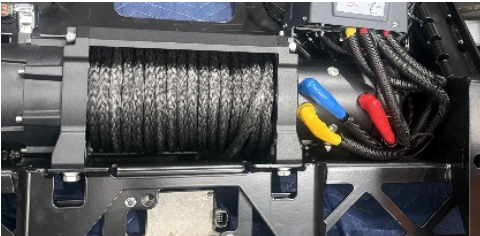
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3.5	Modify the removed factory washer hose assembly to suit the new bull bar. Ensure the assembly length is adequate to reach the connection hose on the vehicle once fitted. Fit the hose assembly to the washer jets installed on the bull bar and fasten the hose line to the installed sensor harness.	
3.6	Install the radar sensor on the bull bar using the removed factory fasteners in the provided location underneath the winch cradle.	
3.7	If applicable, install the winch and fairlead now.	

4. Fit the Bull Bar



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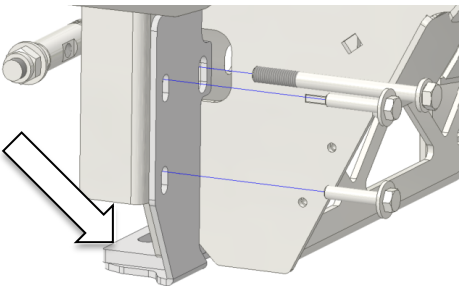
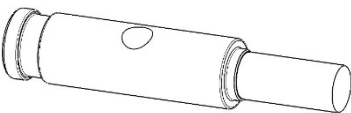
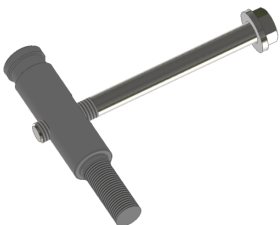
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4.1	With the help of another person or a jack, fit the bull bar to the vehicle using the supplied 5 mm 'BRC-P001' cover plate bracket and the 10 mm packer plate. Refer to Step 1 in the 1.4 Mounting bracket arrangement image for layout and components. When fitting the cover plate, the 10 mm packer plate must be fitted between the vehicle and the cover plate bottom flange, as shown by the arrow. The fasteners for this lower flange will be fitted once the tie-down assembly is fitted.	
4.2	Take the 'CHASSIS PIN' and mark the orientation of the threaded through hole in the centre on the end face of the threaded section with a marker to help with installation.	
4.3	Die-grind the chassis hole for fitment of the chassis pin. If required, hold the tie-down assembly against the vehicle body to identify the hole the pin will be fitted to. Before modification, the hole has a small plate partially covering it, which prevents the pin from being installed. File and deburr the cut chassis edges and apply suitable paint for rust protection. Repeat on the other side of the vehicle.	
4.4	Install the chassis pin. Align the pin and fit the mounting bolt with the chassis bolt from the front mounting face, as shown in Step 1 in the 1.4 Mounting bracket arrangement image. Do not fit the M16 nyloc nut and washer at this stage; they will be fitted once the tie-down assembly is in place. Repeat on the other side of the vehicle.	



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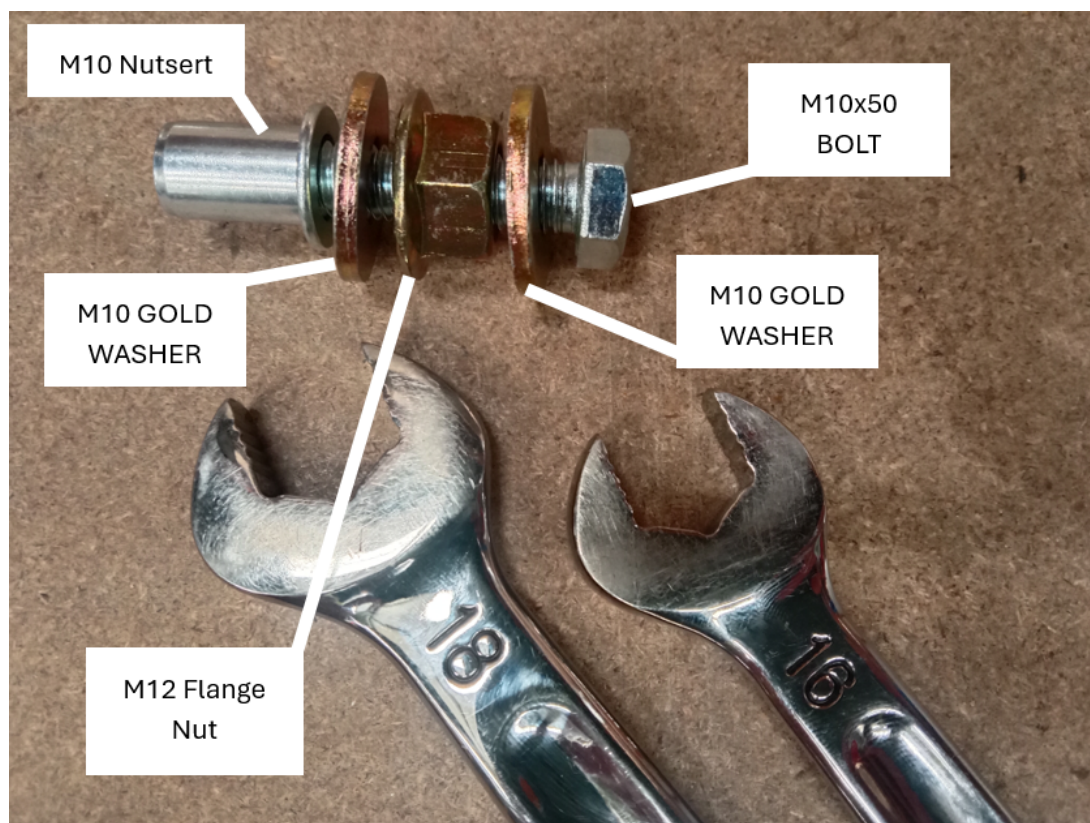
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4.5



TI-L VARIANTS:

If your vehicle is a TI-L, you will need to use the M10 nutsert kit purchased separately before installing the tie-down assembly brackets.

Looking from the bottom of the vehicle, the front cross member only has one M12 threaded hole. M10 nutserts will need to be installed in the other three blind holes.

If available, use a commercial nutsert tool to set the nutserts. If a nutsert tool is not available, use the arrangement shown in the image to set/crush the nutsert in the chassis holes. Assemble as shown, insert the nutsert into the chassis hole, and tighten the assembly. Use the larger 18 mm spanner to hold the flange nut and prevent the M10 nutsert from turning.

Tighten the M10 bolt with the smaller spanner until the M10 nutsert crushes. Once the nutsert is set remove the bolt and repeat for the other three holes. The holes may need to be reamed slightly to 13 mm to fit the nutserts.



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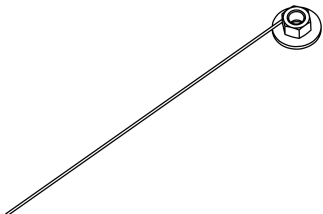
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4.6	As shown in Step 2 in the 1.4 Mounting bracket arrangement image, fit the tie-down assembly brackets to the vehicle using the supplied fasteners. TI-L VARIANTS: Use the M10 bolts supplied in the M10 nutsert kit in the three locations where the nutserts were fitted, in place of the M12 bolts.	
4.7	Use the supplied nut-stick 'NSUNI-101' to fasten the rear hole on the tie-down assemblies. Bend the wire to suit and feed the nut-stick through the large hole in the chassis so the nut is located inside the chassis, in line with the rear mounting hole. Use the supplied bolt and washer to fasten to the nut.	 
4.8	Fit the M16 nyloc nut and washer to the chassis pin to secure the tie-down assembly.	



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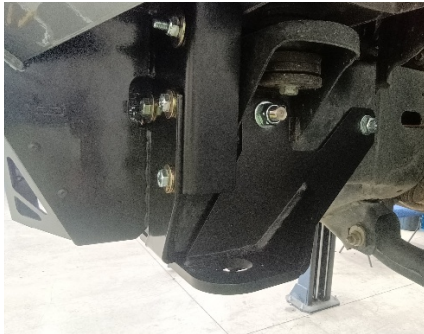
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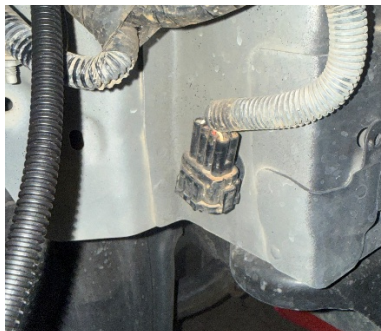
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4.9	Adjust the position of the bull bar on the vehicle with all fasteners assembled but loose, then tighten. Torque all mounting fasteners to the specified torque values. M10 8.8 – 31 Nm, M12 10.9 – 75 Nm, M14 – 122 Nm, M16 machine pin – 150 Nm.	
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5. Wire the Bull Bar

5.1	Wire the indicator lights into the extension prepared from the headlights.	
5.2	Reconnect the fog lights, parking sensors and washer hose line.	



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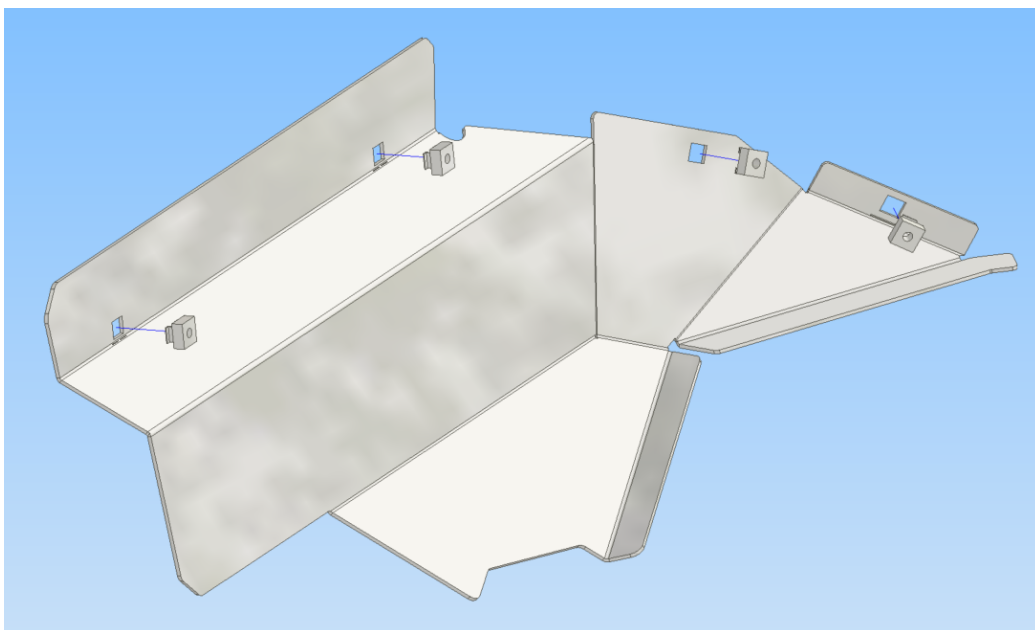
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6. Fit undertrays and finish

6.1



Install the supplied M5 cage nuts into the wing undertray panels and the centre undertray panel by pressing the cages into the rectangular cutouts in the undertray.

6.2



Loosely fit the wing undertrays to the bull bar using the supplied M5 button head screws with washers. Repeat on the other side. Apply Loctite to the M5 screws and fasten. DO NOT use power tools, to avoid scratching the powder-coated finish. Use a non-corrosive lubricant when tightening these fasteners to avoid scratching the powder coat.



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6.3



Fit the radar sensor cover to the centre undertray panel, then fit the undertray to the vehicle using the supplied fasteners and the previously installed cage nuts. Follow the M5 screw fitting tips above.

6.4

Trim the wheel arch liners to fit the bull bar. Cut each liner so it neatly tucks inside the undertray rear return flange. TIP: Cut the liner down in small increments to avoid cutting it too short.



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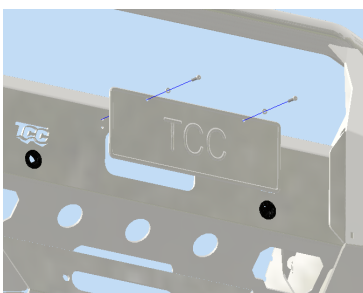
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6.6	Refit the plastic top radiator cowling using the retained factory clips.	
6.7	Fit the number plate to the bull bar using the supplied fastener kit.	
6.8	Conduct a light and sensor check.	

Congratulations 🎉

Thank you for choosing TCC and supporting Australian manufacturing!



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